

PRODUCT DATA SHEET

4230 DOUBLE-SIDED FOAM TAPE

<u>APPLICATIONS</u>

Flexible soft foam can seal up effectively against water, dust and light, AAMA certified suitable for glazing purposes. Widely used for fixing emblems, nameplates, and attaching signs in the appliance, telecommunications and construction industries.

FEATURES/BENEFITS

- High grab tack, fair shear strength adhesive that provides immediate joining results.
- Isolates and dampens vibration and shock flexible, moldable, and compressible.
- Black 2.5 PCF Cross-linked (closed cell) PE foam.

TECHNICAL DATA

Adhesive : Solvent Based Acrylic

Carrier : 1/8" PE Foam

Liner : 4 mil blue PE release liner

Tape thickness : 0.125 inches

Loop Tack : 105.8 oz/in (3.0 ± 0.1 kg/ 25mm) Peel Adhesion : 52.9 oz/in (1.5 ± 0.1 kg/ 25mm)

Shear Strength : Over 10 hrs with 35.3 oz loading on 1" x 1"

(1.0 kg/ 25mm x 25mm) sandwich holding of 2

stainless steel plates at 77°F (25°C)

Normal Tensile Strength : Over 22 lbs loading on 1" x 1" (10 kgs/ 25mm

x 25mm) sandwich holding of 2 stainless steel

plates at 176°F (80°C)

Note: The above are typical values obtained from tests recommended by the PSTC, ASTM, or government agencies and should not be used in writing specifications. The product should be thoroughly evaluated by the user under actual conditions with intended substrates to determine if the product is suitable for the application.