

## **K-4208**

### **DOUBLE-SIDED FOAM TAPE**

#### **APPLICATIONS**

Designed to provide a superior bond between a wide variety of substrates. Ideal for attaching automotive trim and nameplates, for attaching signs, mirrors and graphics in the appliance, telecommunications and construction industries.

#### **FEATURES/BENEFITS**

- Good resistance to solvents, chemicals, UV and heat.
- High shear adhesive system offers secure, long term bonding performance.
- 1/32" foam carrier offers gap filling performance when bonding uneven surfaces.
- Isolates and dampens vibration and shock – flexible, moldable, compressible.

#### **TECHNICAL DATA**

Adhesive	: Solvent Based Acrylic
Carrier	: 1/32" PE Foam
Liner	: 60 lb White Glassine Paper
Tape thickness	: 0.0312 inches
Tack	: 18 J. Dow No.
Peel Adhesion	: 63.5 oz/inch (3.0 kg/25mm) PSTC-3
Shear Strength loading	: 77° F (25° C) over 24 hrs with 35.3oz (1 kg.) Sandwiched between 2 stainless steel plates 1" x 1" (25mm x 25mm) PSTC-9
Heat Resistance	: -4°F - 176°F (-20°C - 80° C)

Note: The above are typical values obtained from tests recommended by the PSTC, ASTM, or government agencies and should not be used in writing specifications. The product should be thoroughly evaluated by the user under actual conditions with intended substrates to determine if the product is suitable for the application.